

**Instruction:** 930 Legrest Conversion on 785

**Approval:** Rob






<b>Document Number:</b>	SWI-07-081
<b>Revision No.:</b>	0
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<b>Written By:</b>	Ashley

Step	Tools	Qty	Hardware	Qty	Broda Part	Execution	Figures
Step 1						Remove existing footrest from 785.	
Step 2	2 x 1/2" Wrench Rubber Mallet					Keep all hardware for 930 legrest installation, and remember sequence of fasteners. Elevate legrest, loosen hardware to completely remove the elevation rod (right hand side) and attachment rods (one on left and one on right hand side). May need a rubber mallet to tap out the rods.	 Make note of the sequence of all fasteners for re-assembly
Step 3	2 x 1/2" Wrench					Loosen cylinder attached to legrest while legrest is elevated, however do not completely remove cylinder.	
Step 4						Compress legrest back into it's original vertical position before completely removing the cylinder from the legrest. The cylinder cannot be extended before the legrest is removed. Note: Do not remove the actuator end of the legrest cylinder, which is secured to the J-Lever.	 J-Lever
Step 5						Chair will appear as shown with the rods hanging loose, before installing the 930 Legrest.	 Attachment Rods Legrest cylinder Elevation Rod

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Step 6					The 930 Legrest conversion kit will appear as shown in the picture	
Step 7	2 x 1/2" Wrench				Position the legrest upright, start by attaching the attachment rods to the top hole in the tabs on the left and right side.	
Step 8	2 x 1/2" Wrench				On the right hand side, attach the elevation rod to the second hole from the bottom on the black tab.	
Step 9	2 x 1/2" Wrench				Elevate the legrest for easier access and assemble the legrest cylinder to the bottom hole on the left hand side tab.	
Step 10	3/16" Drill				Using a 3/16" Drill bit, on the right hand side of the base frame, drill a hole in the second cross bar as shown in the picture, to attach the cabhand to adjust the length of the legrest.	



Top hole in the tab

Attachment rod assembled to the top hole and Elevation rod assembled to the second hole from the bottom.

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Step 11					Secure the Cabhand32RV-930 to the base frame.	
Step 12					Once completely assembled, the legrest should appear as shown in the picture.	
					Contact Broda Customer Service at 1-800-668-0637 with questions.	

Hardware List		
Check	QTY	ITEM