





**Parts Required:** Indexing Plunger  
Coupling  
5/8" Flat Washer

**Tools Used:** 15/16" Wrench  
11/16" Wrench

Step	Execution	Figures
1	Remove nut from spring plunger and install a 5/8" flat washer over the threaded portion of the plunger. * Note: Install additional washers to keep plunger body from rubbing on the lockout tab on seat. (If required)	
2	Working at the back of the chair, from the right side, insert the threaded portion of the plunger through the 5/8" plunger mounting hole located on the sub tilt frame.	
3	Replace nut removed in step 2 above, and tighten with 15/16" and 11/16" wrenches.	
4	Thread the aluminum coupling nut onto the plunger till it bottoms out. *Proceed to Cable-Hand-48R installation	

**For more information, please contact Broda Customer Care at 1-800-668-0637**