
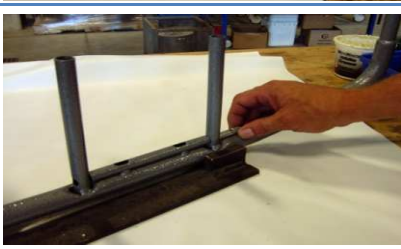

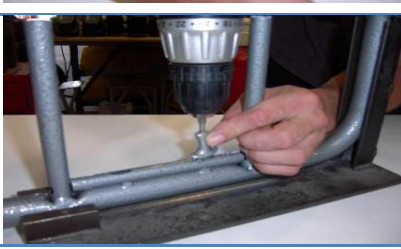



Parts Required:

- 3" Spring x 1
- Zinc Pin x 2
- Zinc Handle x 2

Tools Used:

- Battery Powered
- Screw Driver

Step	Execution	Figures
1	Place arm (or base, depending on model) upside down on work bench	
2	Insert one zinc pin (small end first) into the Pin guide tube, located on the underside of the arm bottom/base. The hold in the pin should be visible in the front slot located in the pin guide tube.	
3	Install an 8-32 x 1-1/4" self-tapping screw through the hole in the zinc handle.	
4	Holding the handle parallel with the pin guide tube, place the self-tapping end of the exposed screw into the hold of the pin installed in step 2 above.	
5	Use a cordless drill to drive the screw into the pin. The pin should move freely back & forth in the slot but should no rotate. If the handle rotates, back out screw & try again.	

6. Insert spring into the pin guide tube.



7. Insert another zinc pin (Large End First) into the pin guide tube. The in the pin should be visible in the rear slot of the pin guide tube.



8. Repeat Steps 3, 4 & 5. Check function, the handles should move freely in the pin guide tube & the spring should return them to the proper position.

For more information, please contact Broda Customer Care at 1-800-668-0637