




**Parts Required:** Plugs 1.5" or 3"  
Vinyl Straps – Width and color specific

**Tools Used:** Scissors  
3/16" Drill Bit  
Soft Tip Hammer or Rubber Mallet  
#2 Robertson Screwdriver  
7/16" Wrench

Step	Execution	Figures
1	<p>If there is a seat pad on the chair, remove it. Remove the first vinyl strap on the seat of the chair. You will need to cut it, and then drill out the rivets.</p>	
2	<p>Remove the black round plugs on the left and right side of the seat frame, using a screw driver and rubber mallet to tap out the black plugs.</p>	
3	<p>Using a soft tipped hammer, install the Seat Depth Plug into the open tubes at the front of the seat. Note: Pass holes in the plugs must line up with the pass holes in the seat tube. (If they are not lined up, you can use a screw driver to turn the plug.)</p>	

- 4** Insert screw through each of the pass holes in the seats & plugs installed above. Install a lock nut on to each screw. Tighten the fasteners. Note: The head of the screws should be on the outside of the seat frame.



- 5** Install Replacement Vinyl Strap & Additional Straps. (1 extra strap if using 1.5" Plug or 2 extra straps if using 3" Plug)

*See Vinyl Strap Instructions If Required.*



**For more information, please contact Broda Customer Care at 1-800-668-0637**