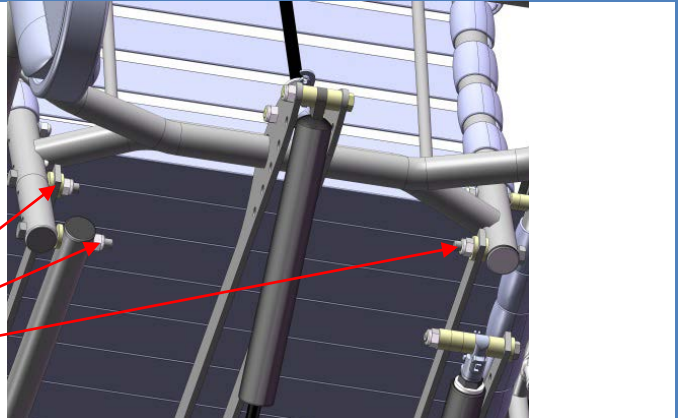




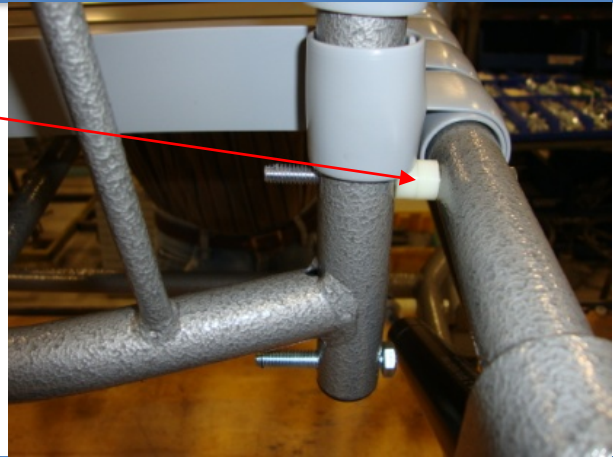
Parts Required: Back Frame – width, strap and frame color specific and version specific

Tools Used:

- ½" Wrench
- #2 Robertson Screwdriver
- 7/16" Wrenches

Step	Execution	Figures
1	Remove the linkages that connect the lower back canes to the legrest. Make note of the hardware & spacers sequence.	 <p style="text-align: center;">Linkages</p>
2	Remove Cable Tie From Tilt Cable. Using a #2 Robertson Screw Driver, Remove the Tilt & Recline handles	
3	Remove the Top of the PAB5 Recline Cylinder from the tabs on the back of the chair. (Hold on to the back, as it will fall once the cylinder is removed.)	

- 4 Remove the hardware from the pivot holes located in the bottom of the back & remove the back from the seat frame.



- 5 Install a 1/4" -20 x 3" long hex cap screw through each of the pivot holes located on both sides of the seat frame on the chair.



- 6 On the inside of the seat frame, install two 1/4" long nylon spacers onto each of the cap screws installed in previous step.



- 7 Lift the back into place between the seat frame. Insert the two hex cap screws into the two pivot holes located in the bottom of the back, just below the strap.



- 8** Install a 1/4" split lock washer onto each of the cap screws, follow with 1/4"-20 nylon insert locknut. Tighten.



- 9** Install a 5/16"-18 x 1-3/4" long hex cap screw through the hole located in the right tab, located on the back. Install a #2 nylon spacer on the hex cap screw.



- 10** Insert the hex cap screw through the PAB5 Recline Cylinder, follow with a #2 nylon spacer & the left tab. Secure with a 5/16" -18" nylon insert locknut . Tighten.

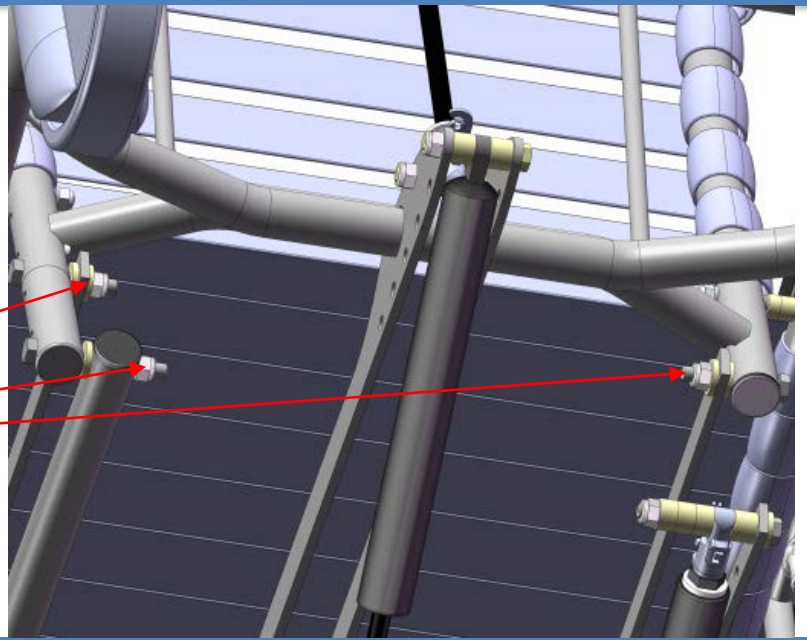


- 11** Re-Install the Tilt & Recline Cable handles with a 1-1/2" Long self-tapping screw.



- 12** Re-install the linkages that connect the lower back canes to the legrest.

Linkages



For more information, please contact Broda Customer Care at 1-800-668-0637