





Parts Required: Model 48 chair with 1/4" seat pivot bolts (Built before 2016-AUG-01)
 Replacement base for 48 with 5/16" seat pivot holes (width specific)
 Seat pivot bolts, nuts, and spacers specified on drawing 48, or 48 OVR

Tools Used: 7/16" Wrench (X2)
 1/2" Wrench (X2)
 #2 (Red) Robertson Screwdriver
 5/16" Drill Bit
 Drill

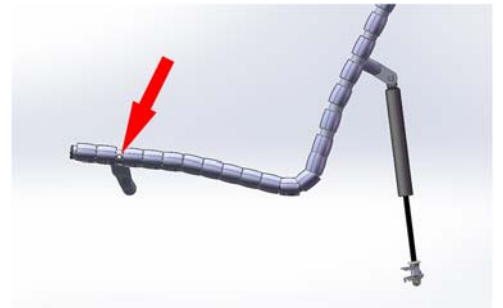
Step	Execution	Figures
1	48 Base is width specific. See illustration for an example. Contact your sales representative for configuration verification.	
2	Remove original base from chair (keep fasteners for reuse).	
3	Remove armrests and armrest locking spring-plunger components from base.	
4	Remove seat tilt cylinder bolt from rear of base.	
5	Remove all four casters from base. (Rear casters are fixed direction casters.)	



- 6** Remove seat pivot bolts from base seat height tab (Note which hole is being used) (Discard these fasteners and spacers.)



- 7** Drill out seat pivot holes in original seat to 5/16". Be careful to drill straight through the existing holes without drifting on an angle.



- 8** Reassemble chair with new base and new seat pivot hardware (i.e., bolts, nuts, spacers), as specified in applicable drawing, in reverse order described above.



For more information, please contact Broda Customer Care at 1-800-668-0637