

**Parts Required:** Adjustable Anti-Tippers (Pair)

**Tools Used:**  
 7/16" Wrench  
 Screw Driver  
 Rubber Mallet

Step	Execution	Figures
1	<p>You should receive the following as shown in the picture.            Note: Hardware from the old anti tippers can be re-used if it's still available.            If you are performing a mag wheel conversion kit, please see mag wheel conversion instructions.</p> <p>This sleeve may not be required if you are able to re-use the old one already inserted in the caster post</p>	
2	<p>To remove the old anti tipper, unscrew the bolts using two 7/16" wrenches and pull out anti tipper. Use a soft mallet if necessary</p>	

- 3 The post where the anti tipper is installed includes a sleeve as shown in picture # 1, please leave the sleeve inserted in the tube. Slide in the adjustable anti tipper, line up the holes to insert the bolts and washers. Tighten using 7/16" wrenches.



- 4 There are three adjustment holes to reach the desired position



- 5 Note: If the existing anti tippers are too difficult to remove, please follow the necessary steps; Remove the black MDLC plug from the top of the caster post, using a flat head screw driver and rubber mallet to hammer the end of the screw driver to pry out the plug, as shown. Try not to damage the plug to allow for re-use.



- 6 Insert the screw driver into the open tubing, positioning on the rim of the old anti tipper, again using a rubber mallet hammer the end of the screw driver to help loosen and remove. You may need to reposition the screw driver around the rim to loosen all areas before removing.



- 7 Once removed, follow steps 4 and 5 for installation of adjustable anti tipper.

**For more information, please contact Broda Customer Care at 1-800-668-0637**

