
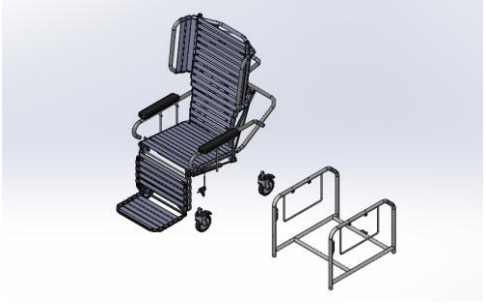
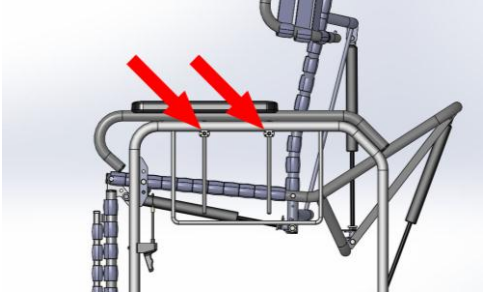
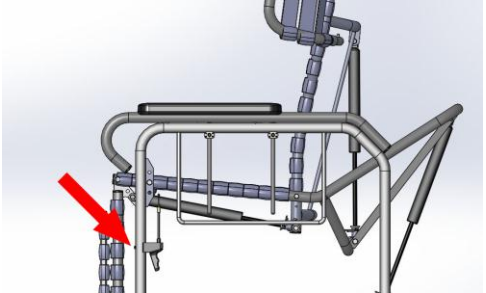




Parts Required: Model 30VT chair with 1/4" seat pivot bolts (Built before 2016-JAN-01) (width specific)
Replacement base for 30VT with 5/16" seat pivot holes (width specific)

Tools Used: 3/16" Allen Key
#2 (Red) Robertson Screwdriver
7/16" Wrench (X2)
1/2" Wrench (X2)
5/16" Drill Bit
Drill

Step	Execution	Figures
1	30VT Base is width specific. See illustration for an example. Contact your sales representative for configuration verification.	
2	Remove original base from chair (keep fasteners for reuse).	
3	Remove armrest adjustment set screws and armrests from base.	
4	Remove legrest elevation handle from front left side of base.	



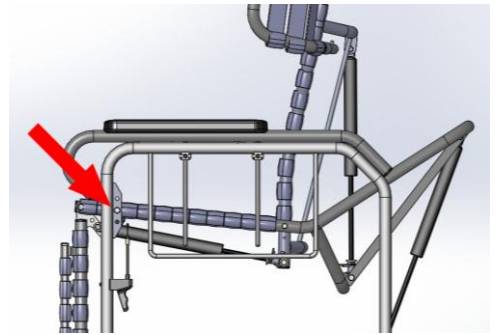
- 5 Remove seat tilt cylinder bolt from rear of base.



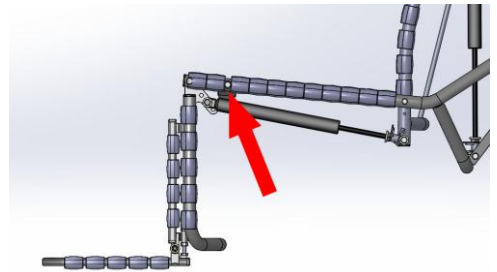
- 6 Remove all four casters from base. (Note right rear caster is a directional locking tracking caster.)



- 7 Remove seat pivot bolts from base seat height tab (Note which hole is being used) (Discard these fasteners and spacers.)



- 8 Drill out seat pivot holes in original seat to 5/16". Be careful to drill straight through the existing holes without drifting on an angle.



- 9 Reassemble chair with new base and seat pivot hardware in reverse order described above. Reinstall new base with pivot bolts and spacers. Each side will receive a 5/16-18 hex head 2.5" L bolt, a 5/16" nyloc nut, a 3/8" THK spacer for a 5/16" bolt, and a 5/16" ID 1/2" THK Spacer for 5/16" bolt.



For more information, please contact Broda Customer Care at 1-800-668-0637