





Parts Required: Model 48R chair with 1/4" seat height pivot bolts (Built before 2016-AUG-01)
 Replacement base for 48R with 5/16" seat height pivot holes (width specific)
 Seat height pivot bolts, nuts, and spacers specified on drawing 48R

Tools Used: 7/16" Wrench (X2)
 1/2" Wrench (X2)
 #2 (Red) Robertson Screwdriver
 5/16" Drill Bit
 Drill

Step	Execution	Figures
1	48R Base is width specific. See illustration for an example. Contact your sales representative for configuration verification.	
2	Remove original base from chair (keep fasteners for reuse).	
3	Remove armrests and armrest locking spring-plunger components from base.	
4	Remove seat sub-tilt cylinder bolt from base.	

- 5** Remove all four casters from base. (Rear casters are fixed direction casters.)



- 6** Remove seat sub-tilt frame pivot bolts from base seat height tab (Note which hole is being used) (Discard these fasteners and spacers.)



- 7** Drill out seat pivot holes in original seat sub-tilt frame to 5/16". Be careful to drill straight through the existing holes without drifting on an angle.



- 8** Reassemble chair with new base and new seat height pivot hardware (i.e., bolts, nuts, spacers), as specified in applicable drawing, in reverse order described above.



For more information, please contact Broda Customer Care at 1-800-668-0637