





Parts Required: Model 785V3/85V3 chair with 1/4" seat pivot bolts (Built before 2016-AUG-01)
 Replacement base for 785V3/85V3 with 5/16" seat pivot holes (width and height specific)
 Seat pivot bolts, nuts, and spacers specified on drawing 785V3, 785V3-OVR, 85V3, or 85V3-OVR

Tools Used: 7/16" Wrench (X2)
 1/2" Wrench (X2)
 #2 (Red) Robertson Screwdriver
 5/32" Allen Key
 5/16" Drill Bit
 Drill

Step	Execution	Figures
1	785V3/85V3 Base is width and height specific. See illustration for an example. Contact your sales representative for configuration verification.	
2	Remove original base from chair (keep fasteners for reuse).	
4	Remove legrest elevation cable handle from base.	
5	Remove seat tilt cylinder bolt from base.	

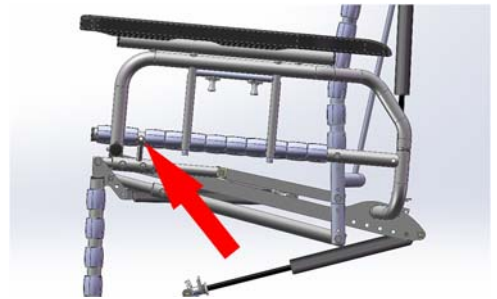
- 6 Remove seat pivot bolts from base. (Discard these fasteners and spacers.)



- 7 Remove all four casters and rear pedal assembly from base. (Prior to removing rear casters, place the pedals and casters in the tracking position and note caster and pedal orientation. Do not dislodge from this setting during disassembly as it will facilitate re-assembly.)



- 8 Drill out seat pivot holes in original seat to 5/16". Be careful to drill straight through the existing holes without drifting on an angle.



- 9 Reassemble chair with new base and new seat pivot hardware (i.e., bolts, nuts, spacers), as specified in applicable drawing, in reverse order described above.



For more information, please contact Broda Customer Care at 1-800-668-0637